

## Pump Action Assembly Note

October 15, 2005

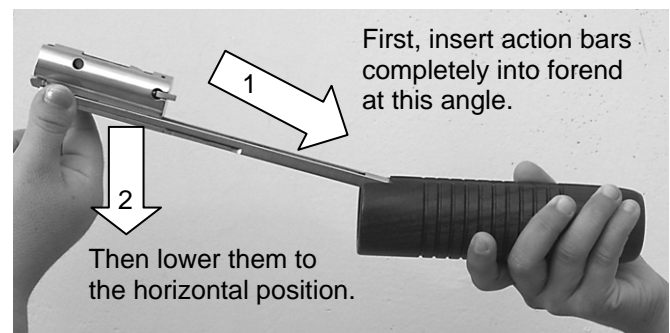
**Model:** Escalade Pump Action Shotgun

**Symptom:** Action binds and will Not function properly.

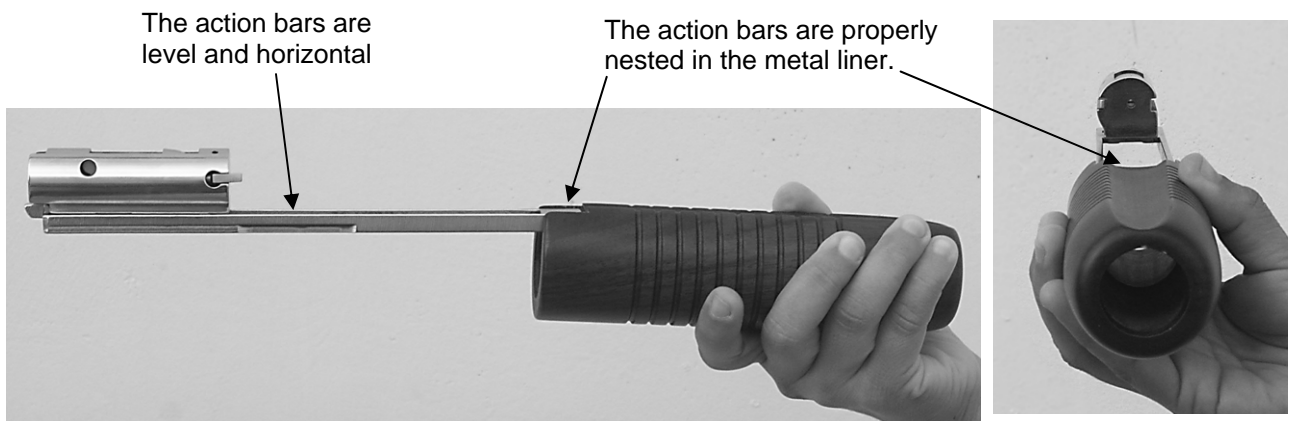
**Cause:** When assembling the forend to the action, the action bars are incorrectly connected to the forend. The action bars probably are Not fully nested into the inner metal sleeve of the forend.

**Solution:** Assemble the action bars correctly as detailed here.

1. Insert the action bars assembly into the forend at an angle as shown in the picture.
2. Lower the action bars to the horizontal position.
3. When supported only by the forend, the action bars should Not droop below the horizontal. If they droop, it means the action bars are Not correctly nested into the forend.



### Right



### Wrong

